



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-783-011
Job Sheet 166852



Part No: D412-783-011

Job Qty: 2 ea

Part Name: Gross Weight Towing Cable



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/18/17

Job Tracking No:

Due Date: 10/31/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Customer: Arrow Aviation Co LLC (CARRO01)

1318 Smede Highway (Hwy. 92) Broussard, LA, 70518 USA ph:(337) 364-4357 fx:(337) 364-4186.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea		10/31/17	0.00	0.00	Start up container	
110	Packaging	2 pcs		10/31/17	0.00	0.00	Packaging1	NNV 2 2 2017
120	QC	2 pcs		10/31/17	0.00	0.00	QC4	Smf
125	DC	2 pcs		10/31/17	0.00	0.00	DC	SB
130	Packaging	2 pcs		10/31/17	0.00	0.00	Packaging3	Smf
140	QC21-FG	2 Ea		10/31/17	0.00	0.00	QC21	FG129 NOV 22 2017

Job Allocations

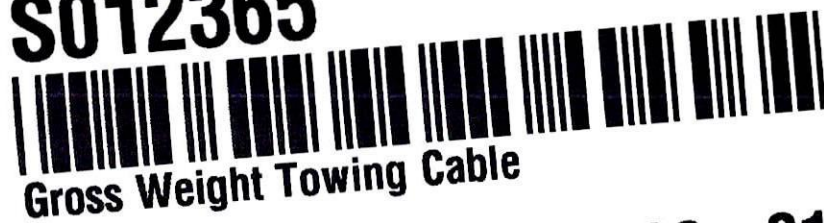
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3943-041 ✓ 5007445	2	1	0	0
	D3949-043 5012265	2	7	0	0
	D3951-1 5012267	2	35	0	0
	D3954-1 5012263	4	5	0	0
	D3954-3 502264	4	0	0	0

Part Specifications

Specifications could not be found.

Plex 10/18/17 9:08 AM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S012365



Gross Weight Towing Cable

PART NO: D412-783-011
Revision:
Operation:
Change No:

Packaging

Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/22/17
Job No: 166852

REFERENCE ONLY

4.0 CALIBRATION**4.1 Calibration of the D3943-041 Tow Crank Assembly**

4.1.1 The chain ratchet handle on the D3943-041 Tow Crank Assembly must be calibrated annually to ensure the handle indicates "clicks" when a 3500 lbs – 4000 lbs load has been achieved. To calibrate loosen setscrew that locks the threaded stainless steel ball plunger (Refer to figure 2 for details). Place a load cell inline and ratchet until the 3500 lbs – 4000 lbs has been reached. If the handle clicks before the 3500lbs load then turn plunger clockwise 1/8 turn, remove load and retry. If handle does not click between the 3500lbs and 4000 lbs load, turn plunger 1/8 turn counterclockwise, remove load and retry. Once the handle has been properly set retighten setscrew and test once more.

4.1.2 The Tow Crank Assembly may be returned to DART for calibration, at the operator's expense.

5.0 PARTS LIST

QTY -011	PART NUMBER	DESCRIPTION
X	D412-783-011	GROSS WEIGHT TOWING KIT
1	D3943-041	TOW CRANK ASSEMBLY
1	D3949-043	FLAG ASSEMBLY
1	D3951-1	EQUIPMENT BAG
2	D3954-1	GWT PIN
2	D3954-3	GWT KNOB

Change Record

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Part Number: D412-783-011

Description: GROSS WEIGHT TOWING CABLE

[illegible]